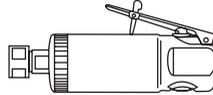
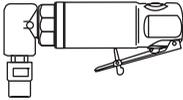




P7770
Edition 2
March 2004
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Pneumatic Die Grinders



Product Safety Information

Refer all communications to the nearest SidChrome Office or Distributor.



Save These Instructions

SIDCHROME[®]
Air

Product Description

An Pneumatic Die Grinder is a compressed air powered, handheld, rotary power tool that is fitted with an inserted tool whose shank is clamped in a collet chuck.

The inserted tool is typically a carbide burr, rotary file, small disk or stone permanently mounted on a shank or mandrel.

WARNING

General Product Safety Information

- **IMPORTANT SAFETY INFORMATION ENCLOSED - SAVE THESE INSTRUCTIONS**
 - **Read and understand this manual before operating this product**
 - **It is your responsibility to make this safety information available to others that will operate this product**
 - **Failure to observe the following warnings could result in injury**
-

WARNING

Product Safety Information - When Placing the Tool in Service

- Always install, operate, inspect and maintain this product in accordance with all applicable standards and regulations (local, state, country, federal, etc.).
 - Always use clean, dry air at 90 psig (6.2 bar/620 kPa) maximum air pressure at the inlet. Higher pressure may result in hazardous situations including excessive speed, rupture, or incorrect output torque or force.
 - Be sure all hoses and fittings are the correct size and are tightly secured. See Dwg. TPD905-3 for a typical piping arrangement.
 - Ensure an accessible emergency shut off valve has been installed in the air supply line, and make others aware of its location.
 - Do not use damaged, frayed or deteriorated air hoses and fittings.
 - Keep clear of whipping air hoses. Shut off the compressed air before approaching a whipping hose.
 - Always turn off the air supply and disconnect the air supply hose before installing, removing or adjusting any accessory on this tool, or before performing any maintenance on this tool or any accessory.
 - Do not lubricate tools with flammable or volatile liquids such as kerosene, diesel or jet fuel. Use only recommended lubricants.
 - Use only proper cleaning solvents to clean parts. Use only cleaning solvents which meet current safety and health standards. Use cleaning solvents in a well ventilated area.
 - Keep work area clean, uncluttered, ventilated and illuminated.
 - Do not remove any labels. Replace any damaged label.
-

WARNING

Product Safety Information - When Using the Tool

- Always wear eye protection when operating or performing maintenance on this tool.
- Always wear hearing protection when operating this tool.
- Always use Personal Protective Equipment appropriate to the tool used and material worked. This may include dust mask or other breathing apparatus, safety glasses, ear plugs, gloves, apron, safety shoes, hard hat and other equipment.
- When wearing gloves always be sure that the gloves will not prevent the throttle mechanism from being released.
- Prevent exposure and breathing of harmful dust and particles created by power tool use.
 - Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:
 - lead from lead based paints,
 - crystalline silica from bricks and cement and other masonry products, and
 - arsenic and chromium from chemically treated lumber.
 - Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.
- Keep others a safe distance from your work area, or ensure they use appropriate Personal Protective Equipment.
- This tool is not designed for working in explosive environments, including those caused by fumes and dust, or near flammable materials.
- This tool is not insulated against electric shock.
- Be aware of buried, hidden or other hazards in your work environment. Do not contact or damage cords, conduits, pipes or hoses that may contain electrical wires, explosive gases or harmful liquids.
- Keep hands, loose clothing, long hair and jewelry away from working end of tool.
- Power tools can vibrate in use. Vibration, repetitive motions or uncomfortable positions may be harmful to your hands and arms. Stop using any tool if discomfort, tingling feeling or pain occurs. Seek medical advice before resuming use.
- Keep body stance balanced and firm. Do not overreach when operating this tool. Anticipate and be alert for sudden changes in motion, reaction torques, or forces during start up and operation.
- Tool and/or accessories may briefly continue their motion after throttle is released.
- To avoid accidental starting - ensure tool is in "off" position before applying air pressure, avoid throttle when carrying, and release throttle with loss of air.
- Ensure work pieces are secure. Use clamps or vises to hold work piece whenever possible.
- Do not carry or drag the tool by the hose.

- Do not use power tools when tired, or under the influence of medication, drugs, or alcohol.
- Never use a damaged or malfunctioning tool or accessory.
- Do not modify the tool, safety devices, or accessories.
- Do not use this tool for purposes other than those recommended.
- Use accessories recommended by **SidChrome**.
- Do not use this tool if the actual free speed exceeds the rated rpm. Check the free speed of the Grinder before inserting an accessory, after all tool repairs, before each job and after every 8 hours of use. Check speed with a calibrated tachometer, without the abrasive product installed.
- Use only burrs, wheels and similar abrasive accessories with these tools.
- Do not use any burr, wheel or other accessory whose maximum operating speed, as defined by its manufacturer, is less than the rated speed of the Grinder.
- Do not use any wire or grinding wheels with a diameter that is greater than 2 inches (50mm) with this unguarded grinder, unless used for internal work and only operated when the work offers protection.
- Do not use any small cones and plugs and threaded hole pot balls unless the work offers protection and their size does not exceed 3 inches (75mm) in diameter by 5 inches (125mm) long.
- Do not use any Type 1 wheels that are larger than 2 inches (50mm) in diameter or more than 1/2 inch (13mm) thick, or that operate at peripheral speeds greater than 1800 Surface Feet per Minute (9 Surface Meters per Second).
- Inspect all burrs, wheels and other abrasive accessories prior to mounting. Do not use an accessory that is chipped, cracked, non-concentric, excessively worn or otherwise damaged.
- Inspect collet, threads and nut for damage & wear prior to mounting accessory. Thread-on collets shall be securely seated against the driving member.
- Do not use a grinding wheel or other bonded accessory that has been exposed to freezing temperatures, extreme temperature changes, high humidity, solvents, water or other liquids.
- Always match collet size with accessory shank size.
- To prevent excessive overhang, the mandrel shall be inserted to the full depth of the gripping jaws of the collet and the resulting overhung length shall be no greater than the inserted depth.
- Ensure that the grinding wheel or other abrasive accessory is correctly mounted and tightened before use.
- Before starting this tool, the operator shall make sure that no one is in the plane of rotation.
- Wear Personal Protective Equipment and remove flammable objects from the work area to ensure that sparks and debris do not create a hazard when using this tool.
- Do not use this tool on materials whose dust or fumes can cause a potentially explosive environment.
- After mounting a wheel or other abrasive accessory, the Grinder shall be run in a protected enclosure, at gradually increasing speed, for at least 60 seconds. Make certain no one is in front of or in line with the wheel or other abrasive accessory. Be aware that it may fail at this time if it is defective, improperly mounted or the wrong size and speed. Stop immediately if considerable vibration or other defects are detected. Shut off the air supply and determine the cause.
- When starting a cold wheel or other bonded accessory, apply it to the work slowly until the wheel gradually warms up. Make smooth contact with the work, and avoid any bumping action or excessive pressure.
- If the grinder is dropped or bumped, turn off the air supply and carefully examine the wheel, burr or other accessory. Discard it if damaged, chipped or cracked. Before reuse, run the grinder in a protected enclosure following the same precautions used after first mounting.
- Before a grinder is put down, the throttle shall be released and the burr, wheel or other accessory shall come to a stop. Tool rests, hangers, and balancers are recommended.

NOTICE

Refer to Product Specifications Manual for Model Specific Safety Information.

Safety Symbol Identification



Wear Respiratory
Protection



Wear Eye
Protection



Wear Hearing
Protection



Read Manuals Before
Operating Product

(Dwg. MHP2598)

Safety Information - Explanation of Safety Signal Words



DANGER

Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.



WARNING

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury or property damage.

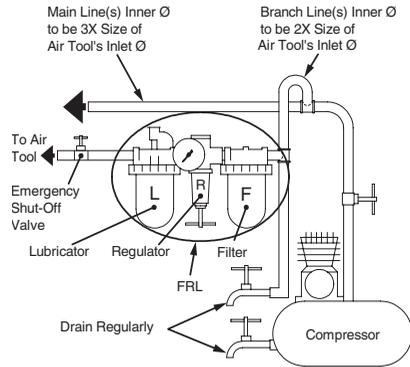
NOTICE

Indicates information or a company policy that relates directly or indirectly to the safety of personnel or protection of property.

Product Installation

The following installation arrangement is recommended.

Refer to Product Specifications manual to determine if your specific model requires lubricated air or is a lube-free product. For lube-free tools the lubricator is not required and the Filter-Regulator-Lubricator (FRL) in the drawing is replaced with a Filter-Regulator (FR).



(Dwg. TPD905-3)

Product Parts Information

NOTICE

The use of other than genuine SidChrome replacement parts may result in safety hazards, decreased tool performance, and increased maintenance, and may invalidate all warranties.

Repairs should be made only by authorized trained personnel. Consult your nearest SidChrome Authorized Servicer.

Service Centers

STANLEY AUSTRALIA
NATIONAL CALL CENTRE
PHONE: 1800 338 002
FAX: 03 9308 0888

STANLEY NEW ZEALAND
PHONE: 0800 4 782 6539
FAX: 0800 4 782 6539

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